

BINMASTER

SmartBob

Level Sensor for Automated Inventory Control

Automate level measurement of powders and bulk solids with SmartBob. Working like an automated tape measure, SmartBob takes measurements at preset time intervals or on demand. Manufactured to order in Lincoln, Nebraska, USA and customized with a wide range of cables, probes, and mounting options, SmartBob is suitable for most any solid, powder, slurry, or liquid. Compatible with BinCloud® or BinInventory® software and push-button consoles, SmartBob is ideal for storage management of any size.



HOW DOES IT WORK?

The SmartBob sensor works like an automated tape measure. Mounted on top of the silo, the sensor drops a weighted cable to the material surface. Upon impact, the cable retracts while counting pulses that are converted to a level measurement. Measurements are programmed at predetermined time intervals to monitor changes in inventory over time.



Mounting SmartBob

SmartBob is ideally mounted 1/6 of the diameter from the outside perimeter for center-fill, center-discharge silos. This distance is proven to provide the most accurate inventory data, accounting for the angle of repose in free-flowing materials.

Data Access

Level data from the sensor can be sent to BinInventory® software installed on a PC on a local area network. Alternatively, data can be accessed from the internet using the BinCloud® web app on a smartphone, tablet, or PC. A SmartBob with an analog output option sends data directly to a PLC.

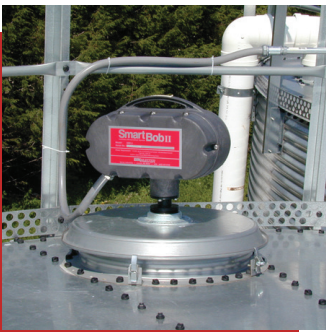


Smart Design

- Measures containers up to 150 feet tall
- $\pm 0.25\%$ distance measurement accuracy
- Simple mounting via a 3" NPT connection
- Molded polycarbonate enclosure rated NEMA 4X, 5
- Class II, Groups E, F & G hazardous location approvals
- Immune to airborne dust, steam, and temperature changes
- Repeatable results in dry bulk solids, powders, liquids, and slurries
- Software for data sharing and vendor managed inventory

SMARTBOB MEASURES UP.

SmartBob is used in bins that contain solids, powders, liquids, slurries, or in brine tanks. It has proven reliable in dusty and demanding applications. It is used for on-premise, corporate-wide, and vendor managed inventory monitoring. Plastics, chemicals, coal, concrete, food ingredients, pharmaceuticals, feed, grain, and aggregates processors are just a few industries where SmartBob excels.



**Polystyrene
in a polymer
manufacturing
facility**



**Corn in a grain
storage silo**



**Carbon black at a
rubber belt plant**



**Sawdust at a
wood product
facility**



**Salt submersed in
water at a brine
plant**



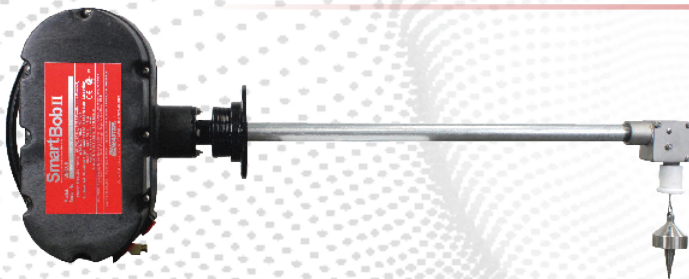
**Heated molasses
at a liquid feed
plant**

SPECIALIZED OPTIONS



Analog Output

The SmartBob AO has a built-in 4-20 mA output and integrated keypad. It is wired to a 4-20 mA input to automatically transmit an analog signal containing measurement data to a PLC. The AO is programmed to take measurements at preset intervals using the onboard keypad. Two configurable relay outputs can alert to high or low measurements or be used as an error alarm.



Side Mounting

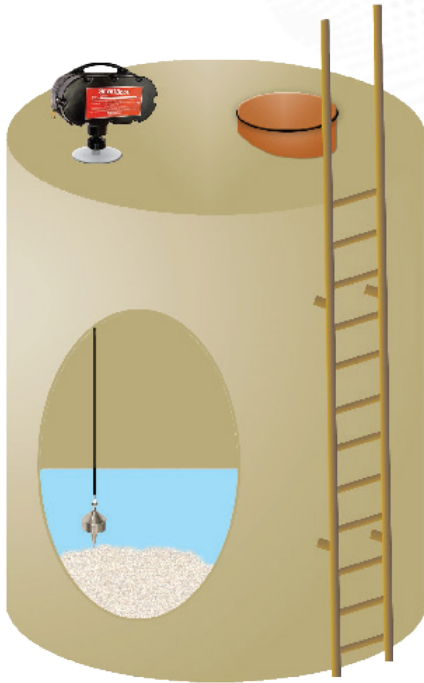
The SmartBob HM mounts horizontally. It is used when it is not possible to mount the sensor on top of the bin. This modification includes a rigid extension that is custom-made in lengths from 12" to 36" long and installs through a 4" opening on the side of the vessel.

High Temperatures

The SmartBob HT is used where the process temperature is between 240°F and 500°F. It uses a 12" long, 3" diameter galvanized standoff pipe to distance the sensor from the heat source. A 1" stainless steel pipe extension encases a Teflon cable guide to prevent the probe from entering the standpipe and level with the vessel top.



SPECIALIZED OPTIONS

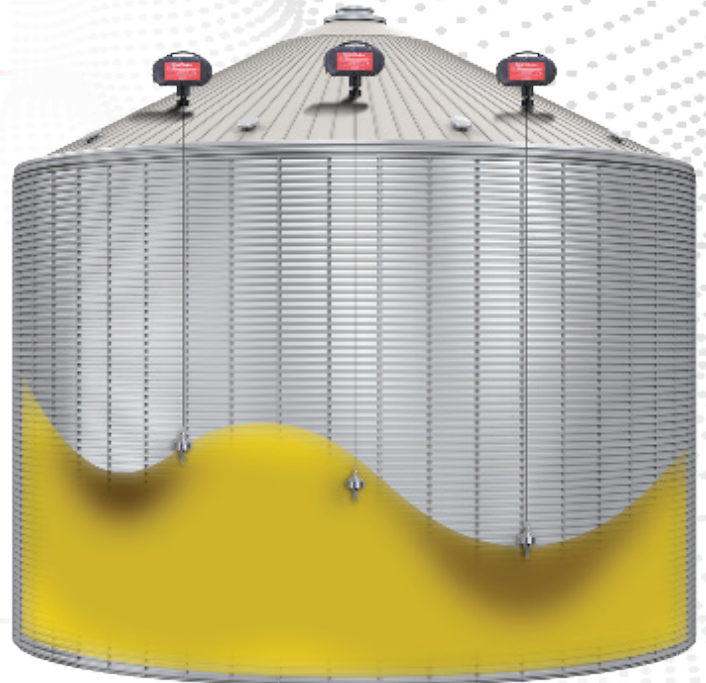


Submersed Solids

Measure solids settled at the bottom of a tank using the SmartBob SS instead of a sight tube. Often used in brine tanks, it comes equipped with corrosive-resistant stainless-steel cable, a 3" CPVC pipe extension, and SureDrop cap to keep unwanted material out of the standpipe.

MultiBob

Designed for large diameter vessels, the SmartBob MB system uses two to 32 SmartBob sensors mounted on a single vessel. Bininventory software reports measurements for each sensor, calculates an average level, and estimates a percentage full for the entire bin.



INSTANT DATA ACCESS



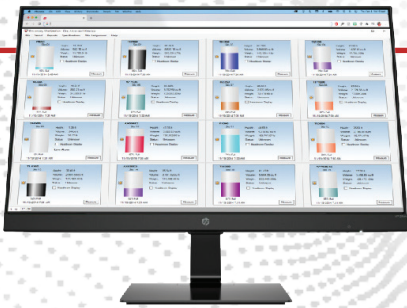
BinCloud®

BinCloud® is a cloud-based software-as-a-service that allows for inventory monitoring from a phone, tablet, or PC. It is compatible with SmartBob and other sensors with a 4-20 mA analog output or Modbus RTU. Scalable to handle multiple vessels and locations, BinView offers real-time monitoring and automated alerts wherever there is internet service on premises or away from the plant.



C-50 Console

An analog expansion console is added when the C-100 is used for networked communications. Each C-50 can hold up to six cards, with each card supporting up to four 4-20 mA outputs. Up to five expansion consoles can be used in a daisy-chained network to accommodate up to 120 SmartBobs.



BinInventory®

BinInventory management software installs on a local area network. It is used to manage level data for up to 255 vessels at one or multiple sites. It is compatible with SmartBobs and other sensors using Modbus RTU protocol. Inventory data is updated continuously as measurements are taken. High and low-level alerts are automatically sent via email or text. Levels are displayed graphically for one or multiple vessels. Details for each vessel and historical reports can be reviewed on the software, emailed, or exported.



C-100 Console

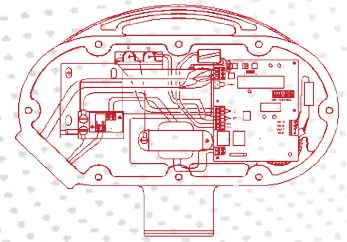
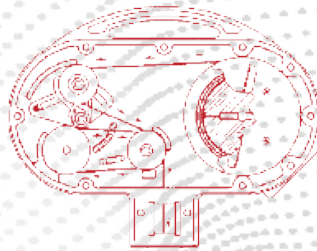
This compact NEMA 4X console is centrally located for ground-level access to measurement data or at a truck loadout. Push-button functionality allows users to scroll through level data for up to 120 vessels. Measurements are displayed as distance to material, height of material, and percentage full. Estimated volume can be converted to feet, cubic feet, US gallons, bushels, or metric tons. Settings and last measurements are stored in a non-volatile memory in the case of power loss.



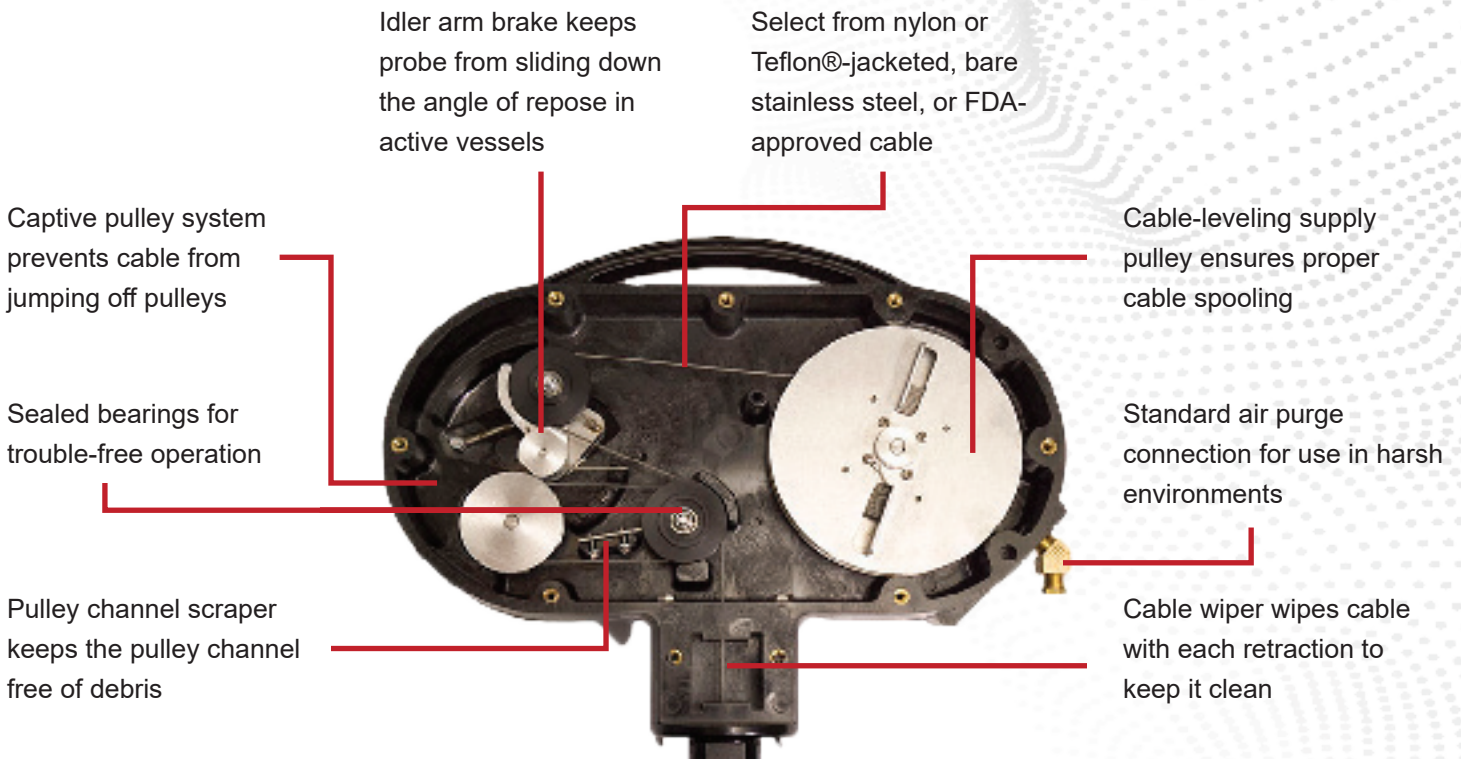
SMART DESIGN

Two-Compartment Design

Unique to SmartBob are dual compartments that separate the mechanical and electronic components. To extend service life, the electronics compartment is fully sealed to protect the sensor from dust, debris, and condensation. Mechanical components including the cable and pulley system are housed separately and protected by a wiper that cleans the cable each time it retracts. The housing is Class II rated for hazardous locations.

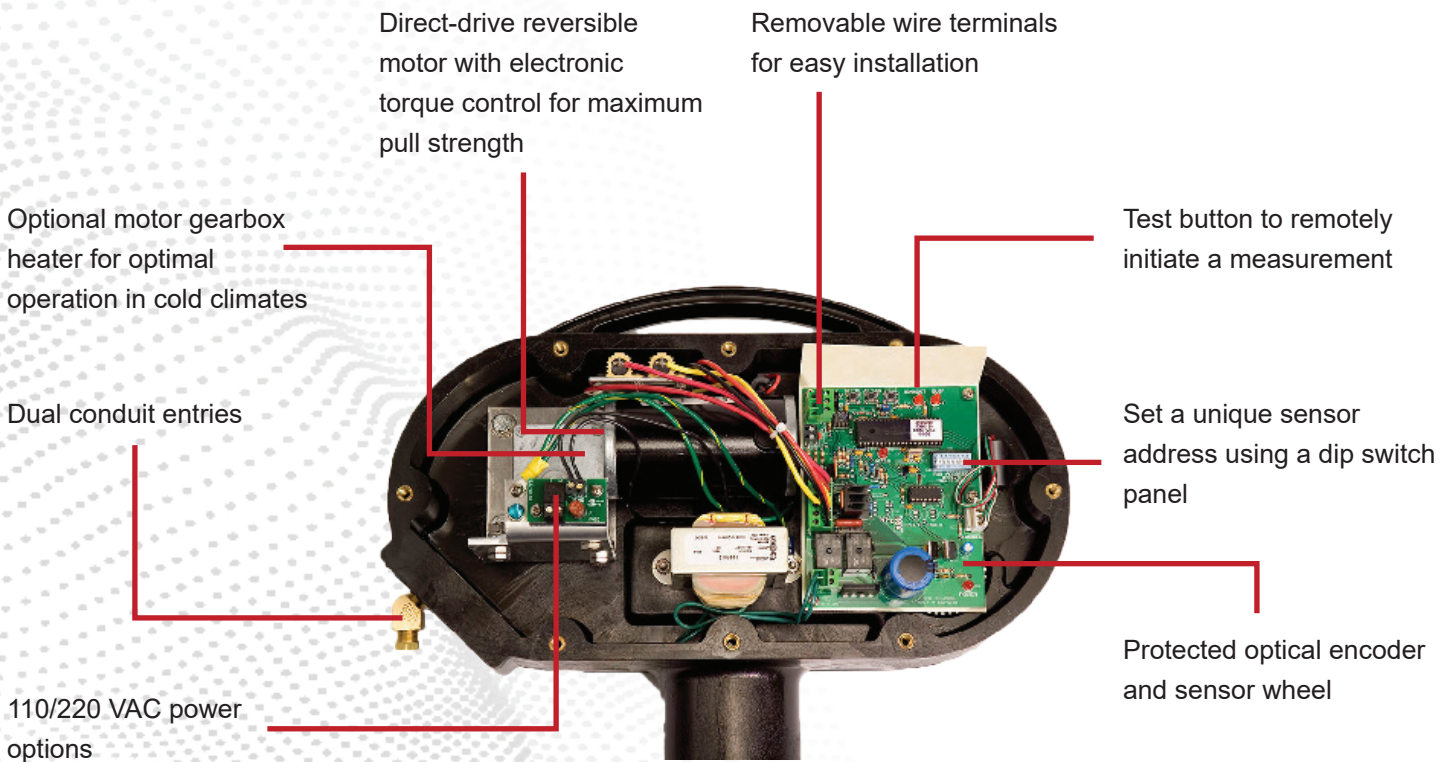


Mechanical Features



SMART DESIGN

Electronic Features



SureDrop

The SureDrop cable release system keeps the sensor probe from sticking due to material buildup or freezing. A Teflon® cap and ball seal the mechanical compartment from dust while the unit is not taking a measurement. If the Teflon® caps sticks, the ball above it will strike the cap with the full weight of the sensor probe to dislodge it.



A PROBE FOR EVERY PURPOSE.



Glass Spike

Commonly used in frac sand, the B11 glass spike is filled with sand and is used to eliminate the risk of metal being introduced into the production process.



6" Sphere

The B9 is a round 6" sphere made of stainless steel. It is used in liquids, slurries, and light powders. For sticky materials, the B13 is coated with Teflon®.



Plastic Bottle

The 32 ounce "digestible" bottle can easily pass through a rotary valve or screw conveyor without damaging equipment. The B5 model comes filled with food-grade paraffin wax, the B6 is empty for filling in the field, and the B12 is filled with wax and magnetic stainless-steel balls.



Heavy Spike

Made of stainless steel, the B1 is the most common probe. It is suitable for materials with a bulk density greater than 20 pounds per cubic foot. This heavy probe can drop through water to measure submersed solids. The B2 is the same probe made of 416 stainless steel that can be picked up by a magnet. Coated with Teflon®, the B14 resists sticky materials.



4" Inverted Cone

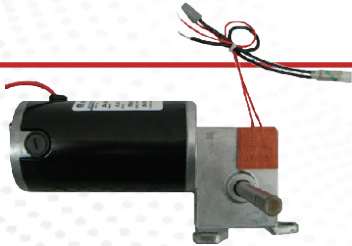
Made of stainless steel, the B3 is a weighted 4" inverted hollow cone. It is used in light solids and powders with a bulk density of more than 8 pounds per cubic foot.



6" Inverted Cone

The B4 is a 6" hollow inverted cone made of stainless steel. It is suitable for liquids and very light solids or powders with a bulk density of at least 3 pounds per cubic foot. The Teflon®-coated B13 model is available for sticky materials.

SMART ACCESSORIES



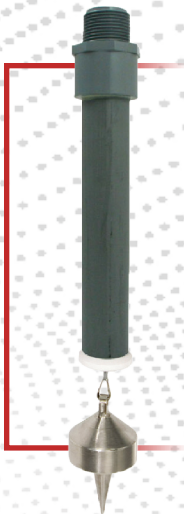
Heater

The SmartBob can be configured with a motor gearbox heater and thermostat for climates where temperatures consistently fall below 32°F.



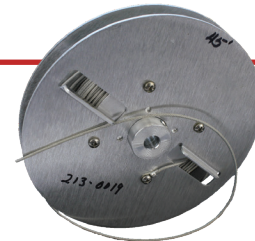
Mounting Plates

The 3" NPT mounting plates are made of powder-coated carbon steel. They come in 0°, 5°, 10°, 15°, 20°, 24°, 30°, 35° and 40° angles to accommodate flat or slanted roofs.



Extensions

Extensions come in custom lengths of 4 inches to 24 inches in CPVC and 4 inches to 60 inches in stainless steel.



Cable

The C1 nylon-jacketed cable with a temperature range up to 250°F is most common. For temperatures up to 500°F, the C2 Teflon®-jacketed cable is used. The C3 bare cable is used in extreme temperatures up to 1000°. For food operations, the C5 is an FDA-approved nylon-jacketed cable.



Keep It Simple.

Simplify installation and reduce wiring costs using wireless data transmitters. A point-to-point network wireless solution eliminates running RS-485 cable from the control source on the ground to the first SmartBob II sensor in a single group of vessels. A multi-point solution eliminates running RS-485 cable from the control source to the first SmartBob II sensor in multiple groups of vessels.